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C45-8-2S
Job Sheet 172254



Part No: C45-8-2S

Job Qty: ~~4~~ ea **5**

Part Name: Solenoid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-8-2 REV.5 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/18	0.00	0.00	Start Up Machining-4		J.C.-L. 18-02-14
100	Mill Conv	1 pcs		2/16/18	0.50	0.20	Mill Conv 2		J.C.-L.
110	QC	1 pcs		2/16/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-02-14
120	QC	1 pcs		2/16/18	0.00	0.00	QC8 Machining-5		7/2 18/02/15
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-2		DART 21
140	QC21-SA	1 Ea		2/16/18	0.00	0.00	QC21		21 FEB 15 2018

Part Op 100 - 1-Drill hole in shaft. Shaft should be retracted when drilled. Studs facing you rotate shaft clockwise to the end of Descriptions: stroke, push shaft into solenoid then drill as per DWG sheet 2 2-Engrave S/N and/or P/N number using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
H-2553-020	Solenoid	1 Ea (1 ea)	90-Start up Operation	5029453

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	H-2553-020	1	0	0

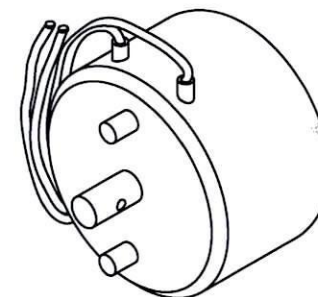
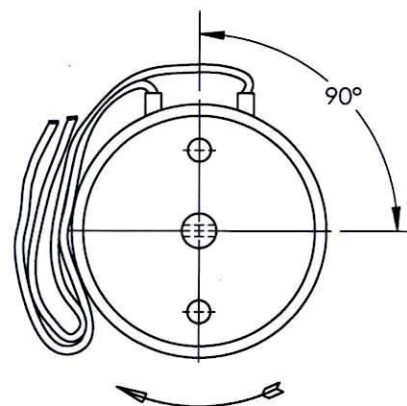
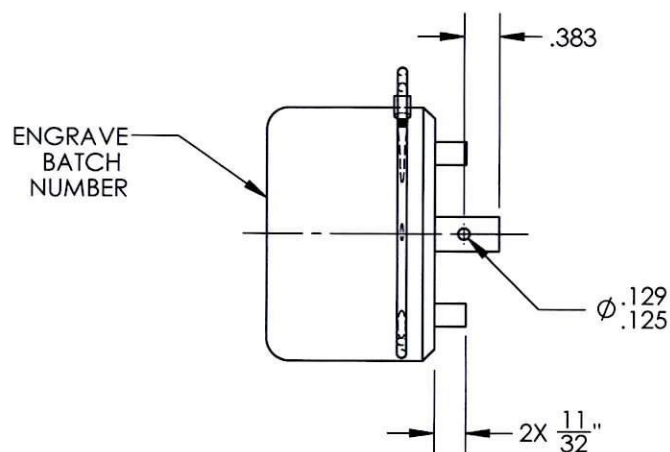
Part Specifications

Specifications could not be found.

Plex 2/14/18 1:31 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
4	14-0099	C45-8-2 S CH'D DIMENSION FROM .340 TO 11/32.	7/29/2014	JAG	GE



DART AEROSPACE	
TITLE SOLENOID C45-HOOK	
DWG NO. C45-8-2 S	REV 5
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: CANAM
APPROVED <i>D Wed</i>	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
SCALE 1:2	DATE 5/15/1997
SHEET 2 OF 3	

C45-8-2 S

SOLENOID